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(54) **REPLACEABLE PRINTING COMPONENT WITH FACTORY IDENTITY CODE**

(75) Inventors: **Daryl E. Anderson**, Corvallis, OR (US);
Andrew L. Van Brocklin, Corvallis, OR (US);
Jefferson P. Ward, Corvallis, OR (US)

(73) Assignee: **Hewlett-Packard Development Company, L.P.**, Houston, TX (US)

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(58) **Field of Classification Search**

CPC . B41J 2/17543; B41J 2/17546; B41J 2/17526
See application file for complete search history.

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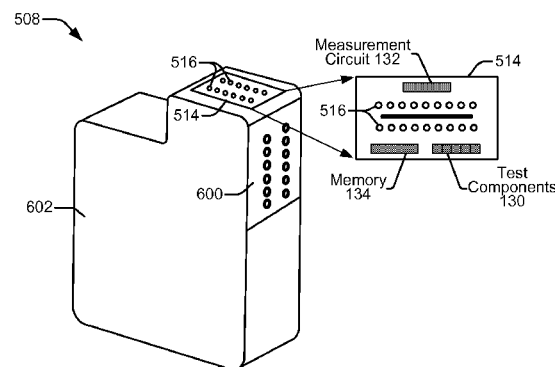
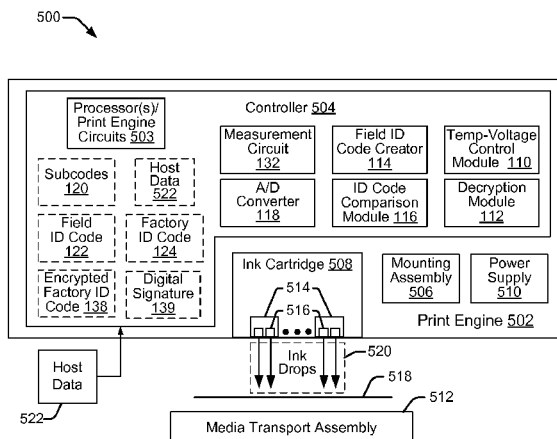
Primary Examiner — Lisa M Solomon

(74) Attorney, Agent, or Firm — HP Inc. Patent Department

(57) **ABSTRACT**

In one example implementation, a replaceable printing component includes a fluid supply chamber, and a printhead on the fluid supply chamber. The printhead includes a memory storing a factory identification code that comprises a combination of digitized analog performance parameters. The printhead also includes electronic test components from which the analog performance parameters have been measured.

13 Claims, 5 Drawing Sheets



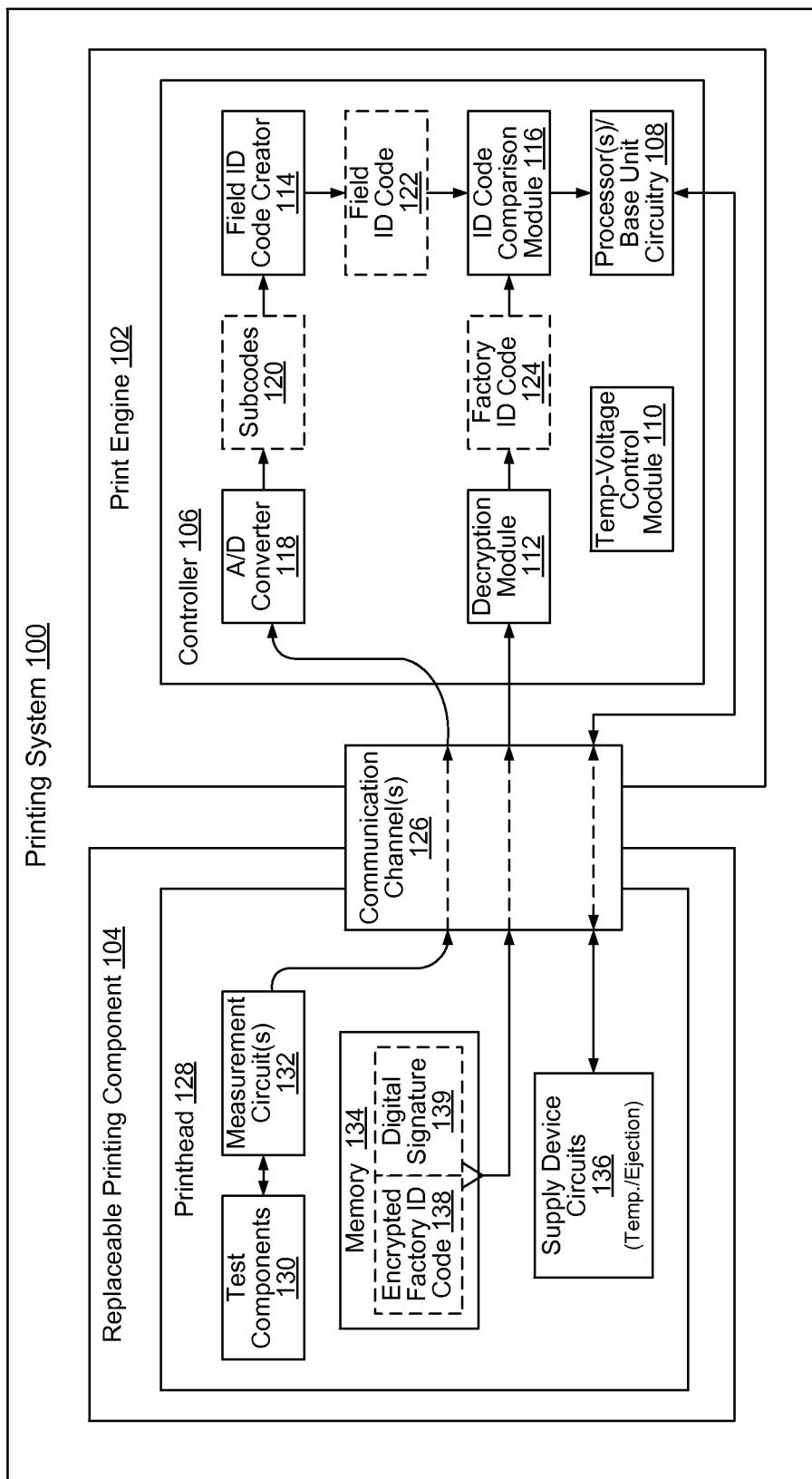


FIG. 1

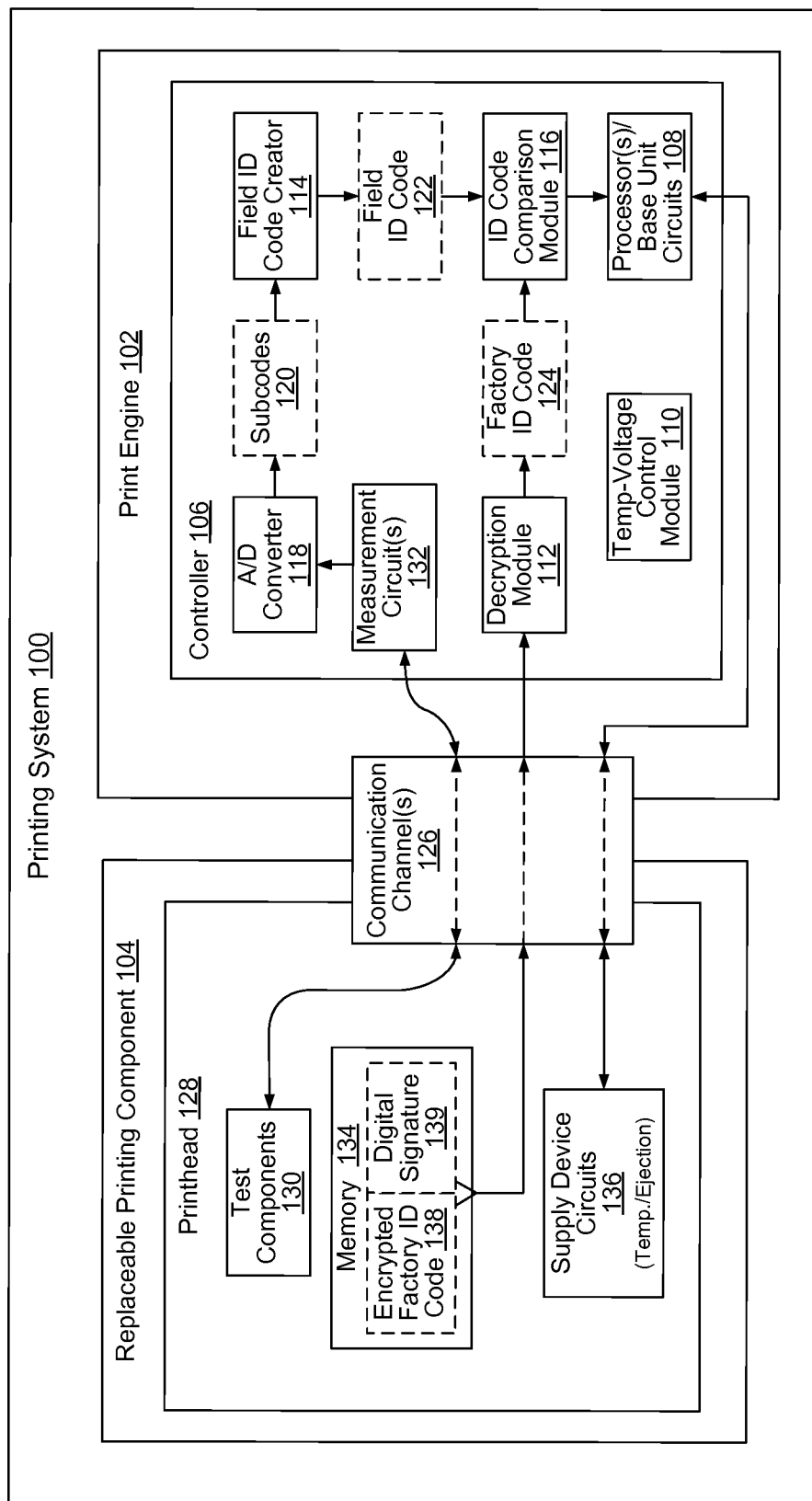


FIG. 2

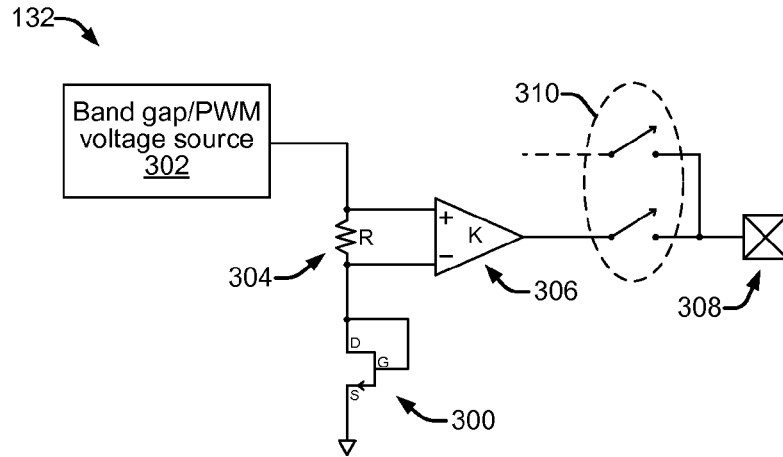


FIG. 3

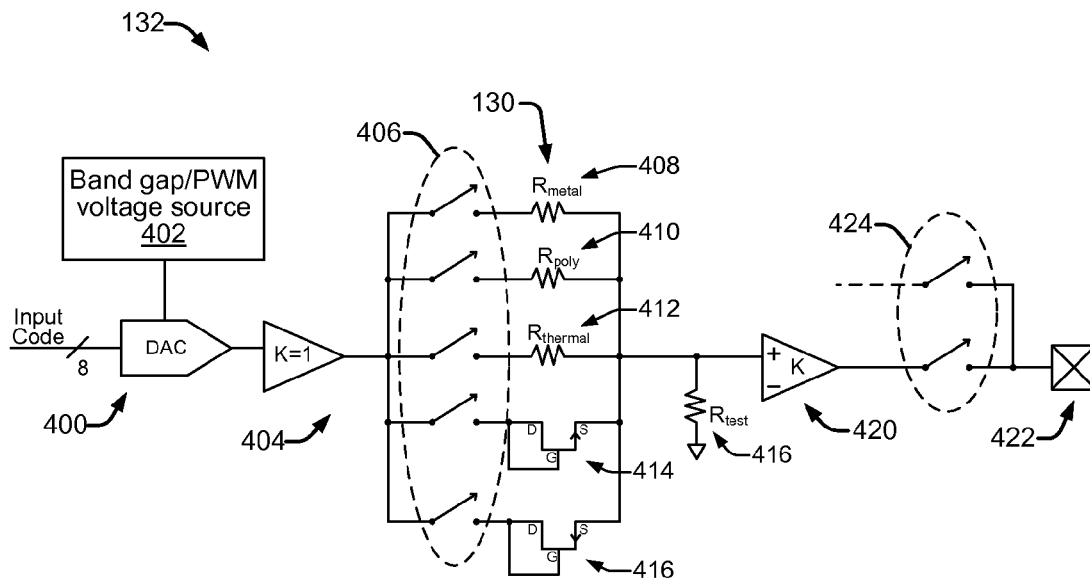


FIG. 4

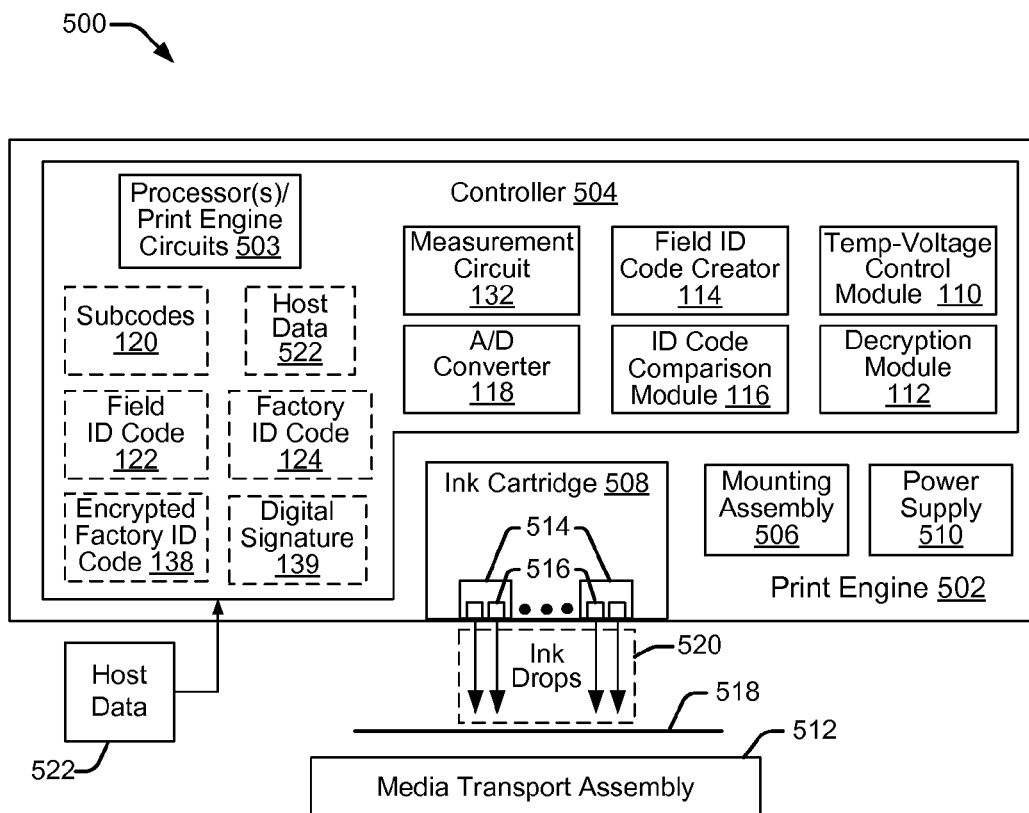


FIG. 5

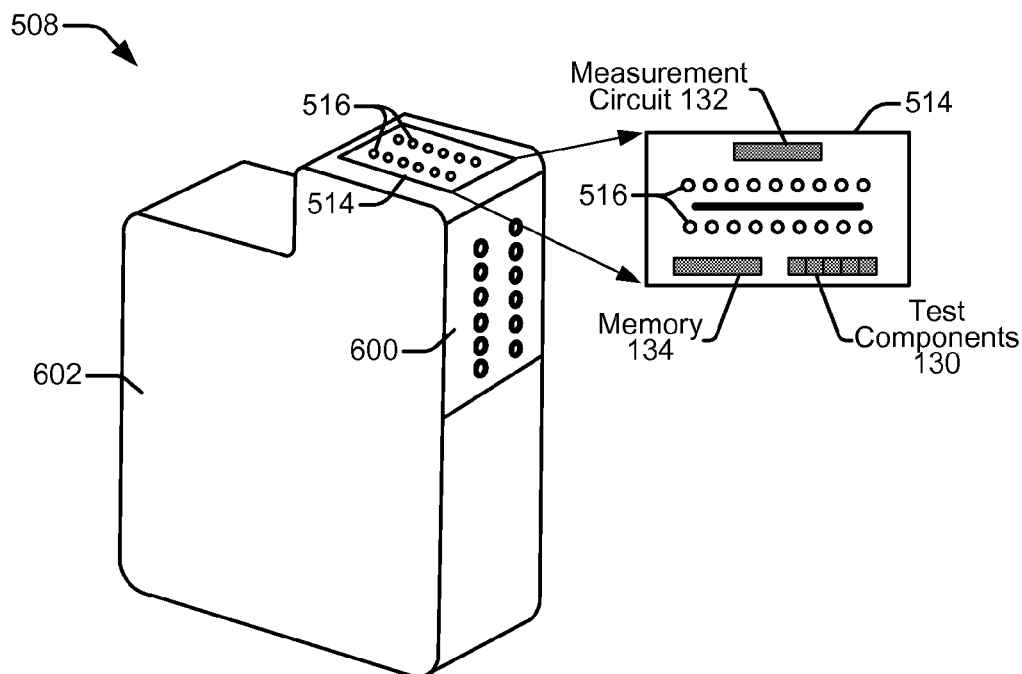


FIG. 6

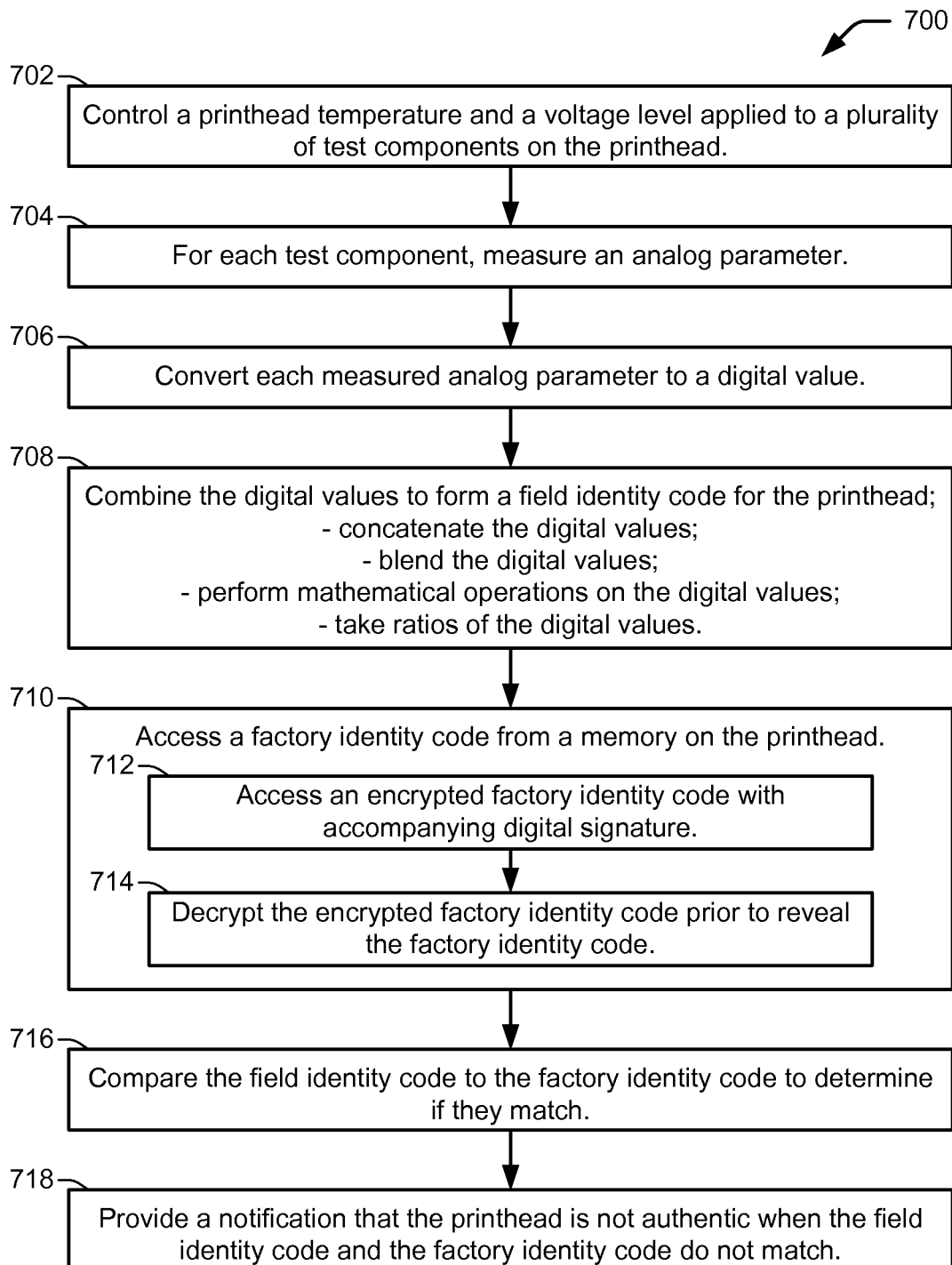


FIG. 7

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REPLACEABLE PRINTING COMPONENT WITH FACTORY IDENTITY CODE

RELATED APPLICATION

This patent claims priority to International Patent Application No. PCT/US12/53185, which was filed on Aug. 30, 2012. The foregoing International Patent Application is hereby incorporated herein by reference in its entirety.

BACKGROUND

Printing systems have replaceable components that are integral to the functioning of the system. The replaceable components include print cartridges that contain consumable material that is depleted with each use of the printing system. Verifying that a replaceable component is an authentic component from a legitimate manufacturer can help users of printing systems avoid problems associated with the unintended use of a defective and/or counterfeit component.

BRIEF DESCRIPTION OF THE DRAWINGS

The present embodiments will now be described, by way of example, with reference to the accompanying drawings, in which:

FIG. 1 shows a printing system that includes a print engine and a replaceable printing component, according to an embodiment;

FIG. 2 shows the printing system of FIG. 1, having the measurement circuits implemented on a controller of the print engine, according to an embodiment;

FIG. 3 shows an example of a measurement circuit that can be implemented to measure an analog parameter of a test component, according to an embodiment;

FIG. 4 shows another example of a measurement circuit that can be implemented to measure an analog parameter of a test component, according to an embodiment;

FIG. 5 shows an example of a printing system embodied as an inkjet printing system, according to an embodiment;

FIG. 6 shows a perspective view of an example replaceable printing component embodied as an inkjet printing cartridge, according to an embodiment; and

FIG. 7 shows an example method of authenticating replaceable printing components, according to an embodiment.

DETAILED DESCRIPTION

Overview

As noted above, verifying the authenticity of replaceable components for use in printing systems can help system users avoid problems associated with the unintended use of defective and/or counterfeit components. For example, the inadvertent use of a counterfeit toner or ink cartridge in a printer system can result in various problems ranging from poor quality printouts to leaky cartridges that can damage the printing system.

Prior methods of authenticating replaceable printing components have included storing identification data in a data chip on the component and then verifying that the identification data is correct when the component is inserted into the printing system (e.g., inkjet printer). For example, a replaceable print cartridge for an inkjet printer can incorporate a data storage chip having identification (ID) bit memory cells that are pre-programmed with digital values of logic "1" (high) or

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logic "0" (low). When a print cartridge is inserted into the printer, a printer controller determines whether or not the cartridge is authentic by reading (i.e., measuring) the logic values in the ID bit memory cells and comparing them with a threshold value to see if they match expected logic values that were pre-programmed into the memory cells. With this method, therefore, the threshold criteria merely determine whether the ID bit memory cells contain expected logic high values or logic low values. However, ID bit memory cells can have significant electrical defects, or they can be inappropriately modified (e.g., by a counterfeiter), which can result in their returning expected logic high or logic low values when measured. As a result, this method of authentication does not always adequately detect damaged and/or inappropriately modified ID bits, which can lead to the improper authentication of some replaceable printing components.

Embodiments of the present disclosure provide unique identification codes for replaceable printing components such as ink cartridges in inkjet printing systems. Printers can confirm the identity of replaceable ink or toner cartridges based on measurements of analog performance parameters taken from electronic components (e.g., transistors) fabricated on silicon printhead devices within the ink cartridges. The uniqueness of the identifications is enhanced by measuring and combining multiple analog parameters, and by measuring the analog parameters at varying voltages and temperatures.

Variations in measured analog parameters indicate or identify differences in process parameters of individual electronic components, such as diffusion depths, oxide thicknesses, polysilicon gate widths, and metal trace interconnect widths. Such differences are the result of limitations in the photolithographic process, non-uniform conditions encountered while diffusing impurities (dopants) into the silicon, non-uniform conditions encountered while depositing materials on the silicon, and so on. Analog performance parameters that can be measured to identify variations in process parameters include, for example, transistor threshold voltage, saturation current, and resistance. Because no two silicon printhead devices are manufactured identically, individual electronic component (e.g., transistor) parameters vary from printhead to printhead such that no two silicon printhead devices perform identically. Consequently, these process-based parametric variations can be used as the basis for generating identification codes that can uniquely identify individual printheads.

In one example implementation, a replaceable printing component includes a fluid supply chamber, and a printhead on the fluid supply chamber. The printhead includes a memory storing a factory identification code that comprises a combination of digitized analog performance parameters. The printhead also includes electronic test components from which the analog performance parameters have been measured.

In another example implementation, a replaceable printing component includes a fluid supply chamber, and a printhead on the fluid supply chamber having a memory and a plurality of test components. An encrypted factory identification code stored in the memory comprises a combination of digitized analog performance parameters measured on the test components. The encrypted factory identification code has been encrypted using an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard).

Illustrative Embodiments

FIG. 1 shows a printing system 100 that includes a print engine 102 and a replaceable printing component 104,

according to an embodiment of the disclosure. The print engine 102 of printing system 100 comprises a controller 106 that includes components of a standard computing system such as processor(s) and other circuitry 108, memory (not specifically shown), and processor-executable firmware and/or software instructions and data stored temporarily or permanently in the memory. Examples of executable instructions stored in the memory of controller 106 include a temperature-voltage control module 110, a decryption module 112, a field identity (ID) code generator 114, and an identity (ID) comparison module 116. Examples of data stored in the memory of controller 106 include subcodes 120, field ID code 122, and factory ID code 124. Controller 106 also includes an analog-to-digital (A/D) converter 118. These and other components of controller 106 operate generally to control the functions of print engine 102 and printing system 100, and to communicate with and control replaceable printing component 104 via one or more communication channels 126. In one specific implementation, the components of controller 106 operate to determine the authenticity of the replaceable printing component 104 by generating a field ID code 122 and comparing it to a factory ID code 138 stored on the printhead 128 of replaceable printing component 104, as discussed in greater detail below. Communication channel 126 is intended to represent communication channels on both the print engine 102 and replaceable printing component 104 that facilitate the transfer of data and control instructions in the form of electronic signals between the printhead 128 on replaceable printing component 104 and the controller 106 on print engine 102. A communication channel 126 can include, for example, interconnect pins or pads, metal traces, buffer circuits, and so on.

Replaceable printing component 104 comprises a printhead 128 that includes a number of integrated circuit electronic test components 130, one or more measurement circuits 132, a memory 134 (e.g., non-volatile PROM), and other circuitry 136 for replaceable printing component 104. Integrated electronic test components 130 on printhead 128 can include, for example, a metal resistor, a polysilicon resistor, a thermal resistor, a PMOS transistor, an NMOS transistor, and so on. In some examples of a printing system 100, the one or more measurement circuits 132 are implemented on the controller 106 of print engine 102 instead of on the replaceable printing component 104. FIG. 2 shows the printing system 100 having the one or more measurement circuits 132 implemented on controller 106. In the implementation in FIG. 2, the replaceable printing component 104 does not include the measurement circuit(s) 132. One advantage of implementing the measurement circuit(s) 132 on the print engine 102 instead of the replaceable printing component 104 is cost savings. While having the measurement circuit(s) 132 on the print engine 102 may have a slight impact on the one-time cost of the print engine 102, the cost impact of the measurement circuit(s) 132 being on the replaceable printing component 104 would be a repeating cost to consumers that occurs each time they replace the replaceable printing component 104.

Referring generally to FIGS. 1 and 2, the printhead 128 on replaceable printing component 104 includes a factory identification (ID) code 138 stored in the memory 134 that has been previously generated during fabrication of the printhead 128. In some implementations, the factory ID code 138 may also be an encrypted factory ID code 138. The factory ID code 138 can be encrypted prior to storage in memory 134 by various encryption algorithms including, for example, RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm),

3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard). In some implementations, such as for the RSA, DSA, and ECDSA algorithms, the memory 134 will also include a digital signature 139 that accompanies the factory ID code 138. The digital signature 139 will have been generated and programmed at the factory using one of the common asymmetric signature methods, such as RSA, DSA, or ECDSA.

The generation and storage of the factory ID code 138 in the memory 134 of printhead 128 during fabrication is an initial step that enables a print engine 102 to later identify and authenticate the printhead 128 and replaceable printing component 104 when the replaceable printing component 104 is inserted into, or coupled with, the print engine 102. In general, the authentication of the printhead 128 and corresponding replaceable printing component 104 is accomplished when the print engine 102 generates a field ID code 122 and compares it with the factory ID code 138. Generating the field ID code 122 on the print engine 102 follows the same general steps that are used when generating the factory ID code 138 during fabrication of the printhead 128.

The common steps for generating an ID code (i.e., both the factory ID code 138 and field ID code 122) will now be discussed with reference to FIGS. 1 and 2. While primary reference is made to the print engine 102 and the steps it performs when generating a field ID code 122, the description applies similarly to the generation of a factory ID code 138 by an appropriate test device during fabrication of printhead 128. In general, generating an ID code 122, 138, may include regulating the temperature of the printhead 128, and setting the voltage (Vdd) of the power supply pin for the integrated circuit test components 130 on the printhead 128. Analog performance parameters are measured on all, or at least a plurality of, the test components 130. The measured analog parameters are then quantized through conversion of the analog parameters into digital values (i.e., digital subcodes 120). Additional digital subcodes 120 can then also be generated by repeating the previous measurements using different temperatures and voltages. Thus, the steps of regulating the temperature of the printhead 128 to a different temperature and setting the voltage (Vdd) to a different voltage can be repeated, followed by taking additional measurements and generating additional digital subcodes 120. The digital subcodes 120 are then combined into a field identity (ID) code 122. In the factory, during previous fabrication of the printhead 128, similar steps will already have been performed to generate the factory ID code 138, which is stored in memory 134 of printhead 128.

Addressing each step more specifically now, with reference to the print engine 102 and replaceable printing component 104 of FIGS. 1 and 2, the temperature of printhead 128 and the voltage settings of test components 130 on the printhead 128, can be controlled by a processor 108 executing instructions within the temperature-voltage control module 110. In one example, temperature elements such as thermal resistors within the replaceable printing component circuits 136 can be controlled to adjust the temperature of printhead 128. The voltage (Vdd) applied to test components 130 on printhead 128 can be set, for example, by a band gap voltage reference/source on a measurement circuit 132 or other replaceable printing component circuit 136. Control of the voltages applied to test components 130 for subsequent measurements can include, for example, sweeping the voltage level within a range of voltages. A measurement circuit 132 is controlled to measure analog performance parameters on the test components 130. As noted above, in different examples, the measurement circuit(s) 132 can be implemented either on

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the printhead **128** as shown in FIG. **1**, or in the print engine **102** controller **106** as shown in FIG. **2**.

FIG. **3** shows an example of a measurement circuit **132** that can be implemented to measure an analog parameter of an electronic test component **130**, according to an embodiment of the disclosure. In general, analog parameters that can be measured include the overall process performance at a given voltage and temperature determined, for example, by measuring the frequency of a ring oscillator. Examples of specific analog parameters that can be measured include the resistance of a thermal sense resistor (metal sheet rho) at a given temperature, the current through PMOS and NMOS transistors at given temperature and voltage settings, the threshold voltage of PMOS and NMOS transistors at given temperature and voltage settings, and so on. The measurement circuit **132** of FIG. **3** is configured to measure the current (i.e., saturation current) through a test component **130** implemented as a diode-connected NMOS transistor **300**. A band gap or pulse-width modulated (PWM) voltage reference/source **302** is coupled to the diode-connected NMOS transistor **300** through a resistor **304**. The current through the transistor **300** is converted to a voltage across resistor **304**. The voltage across resistor **304** is then driven out of printhead **128** through an amplifier **306** on a multipurpose pad **308**. Various functions can be output through the multipurpose pad **308** by controlling switches **310**.

FIG. **4** shows another example of a measurement circuit **132** that can be implemented to measure an analog parameter of an electronic test component **130**, according to an embodiment of the disclosure. The measurement circuit **132** of FIG. **4** includes an 8 bit digital-to-analog converter (DAC) **400** whose voltage is driven by a band gap or pulse-width modulated (PWM) voltage source **402**. A desired digital code can be input to the DAC **400**, and the analog output is buffered through buffer amplifier **404**. Switches **406** enable switching the buffer amplifier output between various test components **130**, such as a metal resistor **408**, a polysilicon resistor **410**, a thermal resistor **412**, a diode-connected NMOS transistor **414**, a diode-connected PMOS transistor **416**, and so on. The output current from a test component **130** generates a voltage across a test resistor **418**. The voltage across test resistor **418** is then driven out of printhead **128** through an amplifier **420** on a multipurpose pad **422**. As in the previous circuit of FIG. **3**, various functions can be output through the multipurpose pad **422** by controlling switches **424**.

Referring again generally to FIGS. **1** and **2**, each analog performance parameter that is measured by measurement circuit **132** from a test component **130** is converted by A/D converter **118** into a digital value, or digital subcode **120**. As noted above, subcodes **120** can be generated for some or all of the test components **130**, and numerous subcodes **120** can be generated for each individual test component **130** by repeating measurements at different temperatures and voltages. The field ID code creator **114** then executes on processor **108** to combine the subcodes **120** into a field ID code **122**. Subcodes **120** can be combined in various ways including concatenating (i.e., connecting or linking in a series) the subcodes **120**, blending the subcodes **120**, performing mathematical operations on the subcodes **120** before and/or after combining them, taking ratios of the subcodes **120** before and/or after combining them, and so on.

Once the field ID code **122** has been generated on the print engine **102** by controller **106**, the ID code comparison module **116** executes on processor **108** to compare the field ID code **122** with a factory ID code **124**. The ID code comparison module **116** retrieves (i.e., reads) the factory ID code **124** from memory **134** on printhead **128**. The factory ID code **124**

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has been previously generated during fabrication of printhead **128** in the same general manner noted above for generating the field ID code **122**, and then stored in memory **134**. In some implementations, the factory ID code **124** is an encrypted factory ID code **138** that has been encrypted at the factory during fabrication prior to storage in memory **134**. As noted above, an encrypted factory ID code **138** can be encrypted by various encryption algorithms including, for example, RSA, DSA, ECDSA, 3DES, and AES. Where RSA, DSA, or ECDSA algorithms are used, the memory **134** will also include a digital signature **139** that accompanies the factory ID code **138**. Accordingly, when an encrypted factory ID code **138** is retrieved, it is first decrypted through execution of decryption module **112** using the digital signature **139**, which reveals the factory ID code **124**. The ID code comparison module **116** then compares the factory ID code **124** with the field ID code **122** to determine if they match. In general, a match between the factory ID code **124** and the field ID code **122** indicates that the printhead **128**, and thus the replaceable printing component **104**, are authentic. If the factory ID code **124** and field ID code **122** do not match, however, then the printhead **128**, and thus the replaceable printing component **104**, are determined to not be authentic. When the replaceable printing component **104** is determined to not be authentic, controller **106** may provide an output message on a user interface (not shown) of the printing system **100** that indicates that the replaceable printing component **104** is, for example, not authentic, is counterfeit, has been tampered with, and so on.

When comparing the factory ID code **124** with the field ID code **122**, the ID code comparison module **112** may also compensate for quantization (i.e., analog-to-digital (A/D) conversion) problems. For example, when a first analog parameter is measured in the factory on a test component **130** to generate the factory ID code **124**, the A/D conversion process may assign a digital value of 156 for the measured analog parameter. However, when the same analog parameter is measured on the same test component **130** under the same conditions (e.g., temperature, voltage level) at a later time in the field by the print engine **102** to generate the field ID code **122**, the A/D conversion process may yield a digital value that is off by a fraction of the lowest quantizable code (i.e., off by part of a "least significant bit"), which could result in a value of 155, instead of 156. While these values are close to a match, a straight comparison would typically result in a determination that there is no match between the factory ID code **124** and field ID code **122**, which would be an incorrect result. This quantization issue can be remedied by quantizing the measured analog parameters at a finer level than the quantization level needed to discriminate between an authentic and non-authentic printhead **128** (i.e., replaceable printing component **104**). In other words, additional bits can be used in the quantization (A/D conversion) such that the resolution of the difference between authentic and non-authentic printheads **128** is significantly greater than the resolution of the difference between an initial factory measured analog parameter and a subsequent field measured analog parameter of the same test component **130**. The extra resolution enables the observation of "overlap" between the initial and subsequent measurements, which effectively examines the codes at a lower level of resolution and allows near neighbor codes to be a match.

FIG. **5** shows a more specific example of a printing system **100** embodied as an inkjet printing system **500**, according to an embodiment of the disclosure. In one implementation, the inkjet printing system **500** includes a print engine **502** having a controller **504**, a mounting assembly **506**, one or more

replaceable printing components **104** embodied as ink cartridges **508**, at least one power supply **510** that provides power to the various electrical components of inkjet printing system **500**, and a media transport assembly **512**. An ink cartridge **508** is a replaceable printing component for the inkjet printing system **500** that includes a printhead **514**. Printhead **514** functions as both a data storage chip and as a fluid ejection device that ejects fluid ink through nozzles **516**.

The controller **504** of print engine **502** generally includes components of a standard computing system such as a processor(s)/circuits **503**, a memory (not specifically shown), and processor-executable firmware and/or software instructions and data stored temporarily or permanently in the memory. Examples of executable instructions stored in the memory of controller **504** include a temperature-voltage control module **110**, a decryption module **112**, a field identity (ID) code generator **114**, and an identity (ID) code comparison module **116**. Examples of data stored in the memory of controller **504** include subcodes **120**, a field ID code **122**, and a factory ID code **124**. In some implementations, the factory ID code **124** is an encrypted factory ID code **138**. Controller **504** also includes an analog-to-digital (A/D) converter **118** and a measurement circuit **132**. In some implementations, the measurement circuit **132** is located on the printhead **514** within the replaceable ink cartridge **508**. In general, these and other components of controller **504** operate to control the functions of print engine **502** and printing system **500**, and, to communicate with and control the replaceable ink cartridge **508** and printhead **514** via one or more communication channels **126** implemented, in part, as electrical contacts **600** (see FIG. 6). In one specific implementation, the components of controller **504** operate to determine the authenticity of the ink cartridge **508** by generating a field ID code **122**, and by comparing the field ID code **122** to a factory ID code **124** previously stored on the printhead **514** within ink cartridge **508**, as discussed in greater detail below.

FIG. 6 shows a perspective view of an example inkjet cartridge **508**, according to an embodiment of the disclosure. Inkjet cartridge **508** is a replaceable printing component that includes a printhead **514**, a group of electrical contacts **600** (i.e., communication channels **126**), and an ink/fluid supply chamber **602**. In some implementations, inkjet cartridge **508** may have a supply chamber **602** that stores one color of ink, and in other implementations it may have a number of chambers **602** that each store a different color of ink. Electrical contacts **600** comprise communication channels **126** that carry electrical signals from controller **504** to ejection elements (e.g., thermal resistors) on printhead **514** to cause the ejection of fluid drops through nozzles **516**. Electrical contacts **600** also carry electrical signals between the controller **504** and memory **134**, and between the controller **504** and electronic test components **130** on printhead **514**. In some implementations where a measurement circuit **132** is located on printhead **514**, electrical contacts **600** carry electrical signals between the controller **504** and the measurement circuit **132** on the printhead **514**. Thus, printhead **514** serves not only as a fluid ejection device, but also as a data storage chip with a memory **134** that stores a factory ID code **124**, test components **130**, and a measurement circuit **132** (in some implementations), that function to help determine whether or not an inkjet cartridge **508** is authentic, in a manner similar to that discussed above regarding the printing system **100** of FIGS. 1 and 2.

Referring still to FIGS. 5 and 6, printhead **514** ejects drops of ink or other fluid through a plurality of orifices or nozzles **516** toward a print medium **518**, so as to print onto print medium **518**. Print media **518** can be any type of suitable

sheet or roll material, such as paper, card stock, transparencies, Mylar, polyester, plywood, foam board, fabric, canvas, and the like. Printhead **514** can be configured to eject ink through nozzles **516** in a variety of ways. For example, a thermal inkjet printhead ejects drops from a nozzle by passing electrical current through a heating element (e.g., thermal resistor) to generate heat and vaporize a small portion of the ink within a firing chamber. The vapor bubble forces a drop of ink through the nozzle **516**. In another example, a piezoelectric inkjet printhead uses a piezoelectric material actuator to generate pressure pulses that force ink drops out of a nozzle **516**. Nozzles **516** are typically arranged in one or more columns or arrays along printhead **514** such that properly sequenced ejection of ink from the nozzles **516** causes characters, symbols, and/or other graphics or images to be printed on print media **518** as inkjet cartridge **508** and print media **518** are moved relative to each other.

Mounting assembly **506** positions inkjet cartridge **508** relative to media transport assembly **512**, and media transport assembly **512** positions print media **518** relative to inkjet cartridge **508**. Thus, a print zone **520** is defined adjacent to nozzles **516** in an area between inkjet cartridge **508** and print media **518**. In one example, print engine **502** is a scanning type print engine **502**. As such, mounting assembly **506** includes a carriage for moving inkjet cartridge **508** relative to media transport assembly **512** to scan print media **518**. In another example, print engine **502** is a non-scanning type print engine **502**. As such, mounting assembly **506** fixes inkjet cartridge **508** at a prescribed position relative to media transport assembly **512** while media transport assembly **512** positions print media **518** relative to inkjet cartridge **508**.

As noted above, controller **504** operates to control the functions of the print engine **502** and printing system **500**, and, to communicate with and control the replaceable ink cartridge **508** and printhead **514** via electrical contacts **600** (i.e., communication channels **126**). Controller **504** receives host data **522** from a host system, such as a computer, and temporarily stores the data **522** in a memory. Typically, data **522** is sent to inkjet printing system **500** along an electronic, infrared, optical, or other information transfer path. Host data **522** represents, for example, a document and/or file to be printed. As such, data **522** forms a print job for inkjet printing system **500** that includes one or more print job commands and/or command parameters. Using data **522**, controller **504** controls inkjet cartridge **508** to eject ink drops from nozzles **516**. Thus, controller **504** defines a pattern of ejected ink drops that forms characters, symbols, and/or other graphics or images on print medium **518**. The pattern of ejected ink drops is determined by the print job commands and/or command parameters from data **522**.

In another implementation, the controller **504** operates to determine the authenticity of the printhead **514** and ink cartridge **508** in a manner similar to that discussed above with respect to the printing system **100** of FIGS. 1 and 2. The controller **504** determines the authenticity of the printhead **514** and corresponding ink cartridge **508** when the ink cartridge **508** is inserted into the printing system **500**, by comparing a generated field ID code **122** with the factory ID code **138** that has been previously stored on the printhead **514** during fabrication of the printhead **514**. The controller **504** creates the field ID code **122** by implementing the same general steps and conditions used to create the factory ID code **138** during the printhead fabrication. To generate the field ID code **122**, the controller **504** measures analog performance parameters of a plurality of the test components **130** on printhead **514**. As an initial step, the controller **504** may regulate the temperature of the printhead **514** and set the

voltage levels (Vdd) of the test components **130**, through the processor **503** executing instructions in the temperature-voltage control module **110**. For example, controller **504** can adjust the printhead temperature by stimulating thermal resistors (e.g., thermal fluid ejection elements) on printhead **514**, and set the voltage (Vdd) applied to test components **130** by controlling a band gap or PWM voltage source within measurement circuit **132**, located either on controller **504** or on the printhead **514**. As indicated in FIGS. **5** and **6**, the measurement circuit **132** can be implemented on either the printhead **514**, or on the controller **504** of printing system **500**. Once the temperature and voltages have been set on printhead **514**, the measurement circuit **132** can measure analog parameters from the test components **130**. Some examples of such measurement circuits **132**, test components **130**, and measured parameters are discussed above with respect to FIGS. **3** and **4**.

The measured analog parameters are converted, or quantized, by A/D converter **118** into digital values, or digital subcodes **120**. Subcodes **120** can be generated for some or all of the test components **130** on printhead **514**. Furthermore, numerous subcodes **120** can be generated for each individual test component **130** on printhead **514** by repeating measurements at different temperatures and voltages.

The field ID code creator **114** executes on processor **503** to combine the subcodes **120** into a field ID code **122**. Subcodes **120** can be combined in various ways. For example, the subcodes **120** can be concatenated (i.e., connected or linked in a series), blended (e.g., mixing digits in different combinations), operated on with different mathematical functions before and/or after combining them, including taking ratios of the subcodes **120** before and/or after combining them, and so on.

After the field ID code **122** is generated through the combination of a number of subcodes **120**, controller **504** executes instructions from the ID code comparison module **116** on processor **503** to compare the field ID code **122** with a factory ID code **124**. The ID code comparison module **116** retrieves (i.e., reads) the factory ID code **124** from memory **134** on printhead **514**. As noted above, the factory ID code **124** has been previously generated and stored in memory **134** during fabrication of the printhead **514** in the same general manner noted above for generating the field ID code **122**. In some implementations, the factory ID code **124** is an encrypted factory ID code **138** that is encrypted at the factory during fabrication prior to storage in the printhead memory **134**. An encrypted factory ID code **138** can be encrypted by various encryption algorithms including, for example, RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard). In some implementations, such as for the RSA, DSA, and ECDSA algorithms, the memory **134** will also include a digital signature **139** that accompanies the factory ID code **138**. If the factory ID code **124** is an encrypted factory ID code **138**, it is decrypted through execution of decryption module **112** using digital signature **139** upon retrieval by the comparison module **116**. Decrypting the encrypted factory ID code **138** reveals the factory ID code **124** and enables the comparison module **116** to compare the field ID code **122** with the factory ID code **124**. Comparing the factory ID code **124** with the field ID code **122** can include compensating for potential differences in quantization (i.e., analog-to-digital (A/D) conversion) of the measured analog

parameters. As discussed above, this compensation can include quantizing the measured analog parameters at a finer level than the quantization level needed to discriminate between an authentic and non-authentic printhead **514** (i.e., replaceable ink cartridge **508**).

If the factory and field ID codes match, the comparison module **116** determines that the ink cartridge **508** with printhead **514** is authentic. If the codes do not match, however, then the comparison module **116** determines that the ink cartridge **508** with printhead **514** is not authentic. When the codes do not match, comparison module **116** can provide an output message to a user interface (not shown) of the printing system **500** that indicates the ink cartridge **508** is not authentic, may be counterfeit, may have been tampered with, and so on.

FIG. **7** shows an example method **700** of authenticating replaceable printing components, according to embodiments of the disclosure. Method **700** is associated with the embodiments discussed above with regard to FIGS. **1-6**, and details of the steps shown in method **700**, can be found in the related discussion of such embodiments. The steps of method **700** may be embodied as programming instructions stored on a non-transitory computer/processor-readable medium, such as a memory on the controllers **106** and **504** of FIGS. **1**, **2**, and **5**. **202** and **210** of FIG. **1**. In an embodiment, the implementation of the steps of method **700** is achieved by the reading and execution of such programming instructions by a processor, such as processor **108** and **503** of FIGS. **1**, **2**, and **5**. Method **700** may include more than one implementation, and different implementations of method **700** may not employ every step presented in the flowchart. Therefore, while steps of method **700** are presented in a particular order, the order of their presentation is not intended to be a limitation as to the order in which the steps may actually be implemented, or as to whether all of the steps may be implemented. For example, one implementation of method **700** might be achieved through the performance of a number of initial steps, without performing one or more subsequent steps, while another implementation of method **700** might be achieved through the performance of all of the steps.

Referring to FIG. **7**, method **700** begins at block **702** with controlling a printhead temperature and a voltage level applied to a plurality of test components on the printhead. At block **704**, the method continues with measuring an analog parameter for each test component. At block **706**, each measured analog parameter is converted to a digital value. The method **700** continues at block **708** with combine the digital values to form a field identity code for the printhead. There are various ways of combining the digital values, including concatenating the digital values, blending the digital values, performing mathematical operations on the digital values, and taking ratios of the digital values.

The method **700** continues at block **710** with accessing a factory ID code from the memory of the printhead. As shown at blocks **712** and **714**, respectively, accessing the factory ID code can include accessing an encrypted factory ID code with an accompanying digital signature, and decrypting the encrypted factory ID code to reveal the factory ID code. At block **716**, the method **700** continues with comparing the field identity code to the factory identity code to determine the codes match. As shown at block **718**, if the codes do not match, a notification can be provided indicating that the printhead is not authentic. Conversely, if the codes do match, a notification can be provided indicating the printhead is authentic.

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What is claimed is:

1. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead having a memory and a plurality of test components;
 - an encrypted factory identification code stored in the memory that comprises a combination of digitized analog performance parameters measured on the test components, and that has been encrypted using an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard); and
 - a measurement circuit on the printhead to measure the analog performance parameters, wherein the digitized analog performance parameters comprise subcodes, and the factory identification code comprises a combination of the subcodes.
2. A replaceable printing component as in claim 1, wherein the measurement circuit comprises a voltage source selected from the group consisting of a band gap voltage source and a pulse-width modulated voltage source.
3. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead having a memory and a plurality of test components; and
 - an encrypted factory identification code stored in the memory that comprises a combination of digitized analog performance parameters measured on the test components, and that has been encrypted using an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard),
 wherein the test components are selected from the group consisting of a metal resistor, a polysilicon resistor, a thermal resistor, a PMOS transistor, and an NMOS transistor, and at least one test component is to couple to a voltage source selected from the group consisting of a band-gap voltage source and a pulse-width modulated voltage source.
4. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead having a memory and a plurality of test components; and
 - an encrypted factory identification code stored in the memory that comprises a combination of digitized analog performance parameters measured on the test components, and that has been encrypted using an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard),
 wherein the analog performance parameters are selected from the group consisting of resistance, transistor saturation current, and transistor threshold voltage, and a first test component of the plurality of test components comprises a diode-connected NMOS transistor to couple with a voltage source.
5. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead having a memory and a plurality of test components; and

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- an encrypted factory identification code stored in the memory that comprises a combination of digitized analog performance parameters measured on the test components, and that has been encrypted using, an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard), wherein the digitized analog performance parameters comprise subcodes, and the encrypted factory identification code comprises a combination of the subcodes selected from the group consisting of concatenated subcodes, blended subcodes, mathematically manipulated subcodes, and ratios of subcodes.
6. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead having a memory and a plurality of test components;
 - an encrypted factory identification code stored in the memory that comprises a combination of digitized analog performance parameters measured on the test components, and that has been encrypted using; an encryption algorithm selected from the group consisting of RSA (Rivest-Shamir-Adleman), DSA (Digital Signature Algorithm), ECDSA (Elliptic Curve Digital Signature Algorithm), 3DES (Triple Data Encryption Algorithm) and AES (Advanced Encryption Standard; and
 - a digital signature stored in the memory for decrypting the encrypted factory identification code,
 wherein a first test component of the plurality of test components is to couple to a band gap voltage source.
 7. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead on the fluid supply chamber having a memory storing a factory identification code that comprises a combination of digitized analog performance parameters;
 - electronic test components on the printhead from which the analog performance parameters have been measured; and
 - a measurement circuit on the printhead to measure the analog performance parameters, the measurement circuit comprising a digital-to-analog converter, and at least one electronic test component is coupled to the measurement circuit.
 8. A replaceable printing component comprising:
 - a fluid supply chamber;
 - a printhead on the fluid supply chamber having a memory storing a factory identification code that comprises a combination of digitized analog performance parameters; and
 - electronic test components on the printhead from which the analog performance parameters have been measured, wherein the factory identification code is an encrypted factory identification code with an accompanying digital signature stored in the memory,
 wherein the digitized analog performance parameters comprise subcodes, and the factory identification code comprises a combination of the subcodes.
 9. A replaceable printing component as in claim 8, wherein the encrypted factory identification code is encrypted using an encryption algorithm selected from the group consisting of a triple data encryption algorithm and an advanced encryption standard.

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10. A replaceable printing component comprising:
 a fluid supply chamber;
 a printhead on the fluid supply chamber having a memory
 storing a factory identification code that comprises a
 combination of digitized analog performance param-
 eters; and
 5 electronic test components on the printhead from which the
 analog performance parameters have been measured;
 wherein the test components are selected from the group
 consisting of a metal resistor, a polysilicon resistor, a
 thermal resistor, a PMOS transistor, and an NMOS tran-
 sistor, and at least one test component is to couple to a
 measurement circuit comprising a digital-to-analog
 converter.
 11. A replaceable printing component comprising:
 a fluid supply chamber;
 a printhead on the fluid supply chamber having a memory
 storing a factory identification code that comprises a
 combination of digitized analog performance param-
 eters; and
 10 electronic test components on the printhead from which the
 analog performance parameters have been measured,
 wherein the analog performance parameters are selected
 from the group consisting of resistance, transistor satu-
 ration current, and transistor threshold voltage

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wherein a first electronic test component on the printhead
 is to couple to a voltage source selected from the group
 consisting of a band-gap voltage source and a pulse-
 width modulated voltage source.
 12. A replaceable printing component as in claim 7,
 wherein the measurement circuit comprises:
 a pulse-width modulated voltage source; and
 a diode-connected NMOS transistor coupled to the pulse-
 width modulated, voltage source through a resistor.
 13. A replaceable printing component comprising:
 a fluid supply chamber;
 a printhead on the fluid supply chamber having a memory
 storing a factory identification code that comprises a
 combination of digitized analog performance param-
 eters; and
 15 electronic test components on the printhead from which the
 analog performance parameters have been measured,
 wherein the digitized analog performance parameters com-
 prise subcodes, and the factory identification code comprises
 a combination of the subcodes selected from the group con-
 sisting of concatenated subcodes, blended subcodes, math-
 ematically manipulated subcodes, and ratios of subcodes.

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